PART NO. DCAE932

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.453-1.703 / 36.9-43.3	4.078-4.141 / 103.6-105.2	———
WITH 1.438(36.5) DIA. CAPACITOR	———	———	1.969-2.031 / 50.0-51.6
WITH 4.875(123.8) LONG CAPACITOR	1.953-2.203 / 49.8-56.0	5.078-5.141 / 129.0-130.6	———
WITH 1.813(46.1) DIA. CAPACITOR	———	———	2.344-2.406 / 59.5-61.1

▲DISCHARGE - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .046-.052 (1.2-1.3)
END I.D. - .253-.256 (6.4-6.5)
× .719-.781 (108.3-19.8)
HAND FORM & SWAGE TO ABOVE I.D.
PLUG, -2

LOCATION NOT OPTIONAL - MUST USE ONLY AS SUCTION

▲SUCTION - COPPER
O.D. - .373-.377 (9.5-9.6)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
× .865-.927 (22.0-23.5)
PLUG, -3

▲.750-.760 / 19.1-19.3 DIA. (4) HOLES

▲2.441-2.691 / 62.0-68.4

▲1.563-1.813 / 39.7-46.1

.594-.656 / 15.1-16.7

48° 52°

28° 32°

2.672-2.734 / 67.9-69.4 RAD

11.750-11.813 RAD / 298.5-300.1

▲2.950-3.200 / 74.9-81.3

▲3.688-3.938 / 93.7-100.0

5.125-5.250 / 130.2-133.4

7.469-7.844 OVER WELD / 189.7-199.2

7.219-7.281 / 183.4-184.9

▲6.480-6.520 / 164.6-165.6

▲2.950-3.200 / 74.9-81.3

48° 52°

.594-.656 / 15.1-16.7 RAD

1.172-1.234 / 29.8-31.3

3.094-3.219 / 78.6-81.8

W

X

▲3.990-4.010 / 101.3-101.9

▲2.441-2.691 / 62.0-68.4

5.469-5.531 / 138.9-140.5

5.719-6.094 OVERWELD / 145.3-154.8

7.594-7.719 / 192.9-196.1

▲7.339-7.537 / 186.4-191.4

5.730-5.855 / 145.5-148.7

▲3.775-4.151 / 95.9-105.4

▲2.281-2.406 / 57.9-61.1

D

C

B

A

E

.250-.375 / 6.4-9.5

1.781-1.906 / 45.2-48.4

Y

2.281-2.344 / 45.2-48.4

▲7.339-7.537 / 186.4-191.4

▲PROCESS - COPPER
O.D. - .373-.377 (9.5-9.6)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
× .865-.927 (22.0-23.5)
PLUG, -3
LOCATION NOT OPTIONAL - MUST USE ONLY AS PROCESS

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

AE

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

LT	LC	CHANGE	DATE
A	32095-4		HMB 6/7/93
B	HA531-35		
C	34461		
D	34457		
E	34457		
REL	WAS EXDCAE2131 #227175		

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DRAWING ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED, AS PER MIL-STD-1276, AS APPLICABLE TO COMPRESSOR ASSEMBLY.

DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 1/7/93	MANCHEE 6-7-93	BLANDEN	1"=2"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

PART NO. DCAE932

INTERNAL USE ONLY
@UGNDISK6:BRODERICK:AE-DCAE932□REL.PRT